



# iPE Exhaust

Automotive exhaust system engineering

## *Lamborghini Urus*

Product installation instructions

## Important message

iPE developed this exhaust system based on the original exhaust, so it will be the same as the original after installation. Many car keys and the car itself have an inductive power transmission function, so the car key must be at least 5 meters away from the car itself to ensure safety.

The exhaust pipe of the car that has just been running still has a very high temperature, so please wear insulated gloves to replace the exhaust pipe, or replace it after the temperature is lowered to avoid burns.

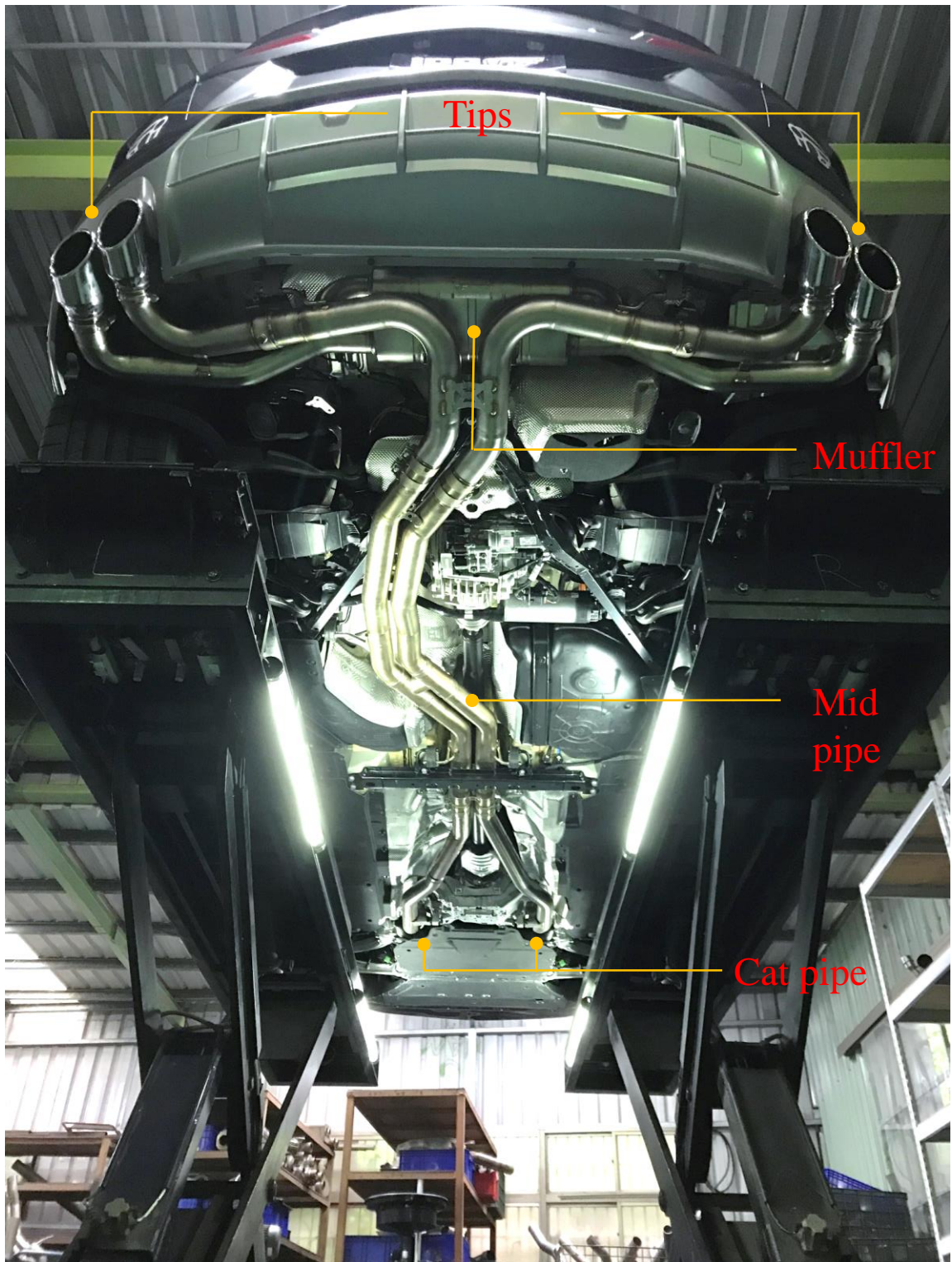
When setting the valve to open automatically, please do not let the valve open prematurely to avoid the problem of resonance; it is recommended to set the valve to be set to 60% of the throttle. For detailed setting, please refer to the control box setting.

The iPE exhaust pipe is designed based on the original engine data. If the engine is upgraded to increase horsepower, there may be significant resonance with this exhaust pipe.

IPE can also provide a modified version of the exhaust pipe for this type of vehicle. Please contact us for details. ◦

# Laborghini URUS

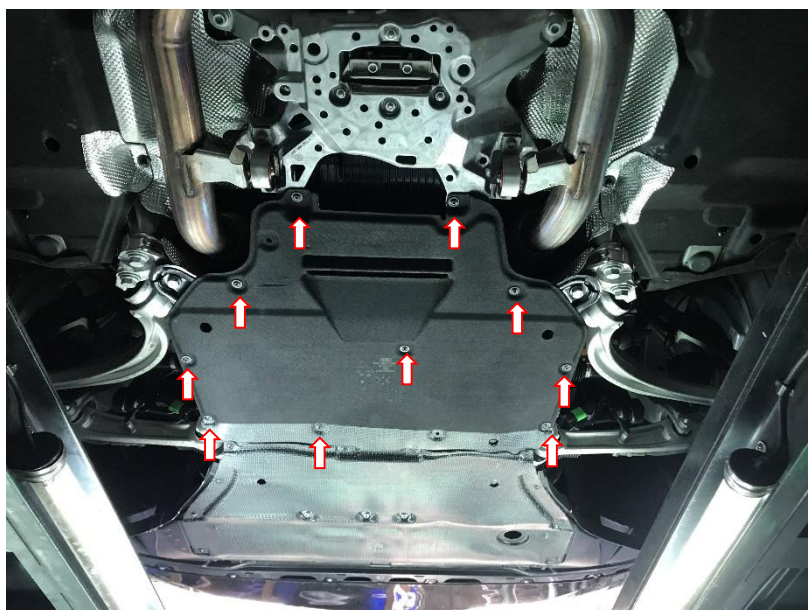
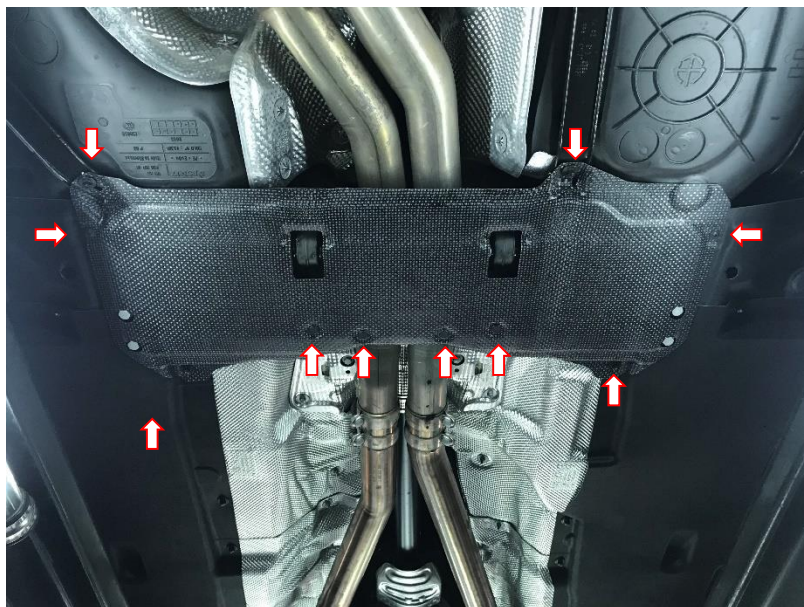
## Product assembly appearance



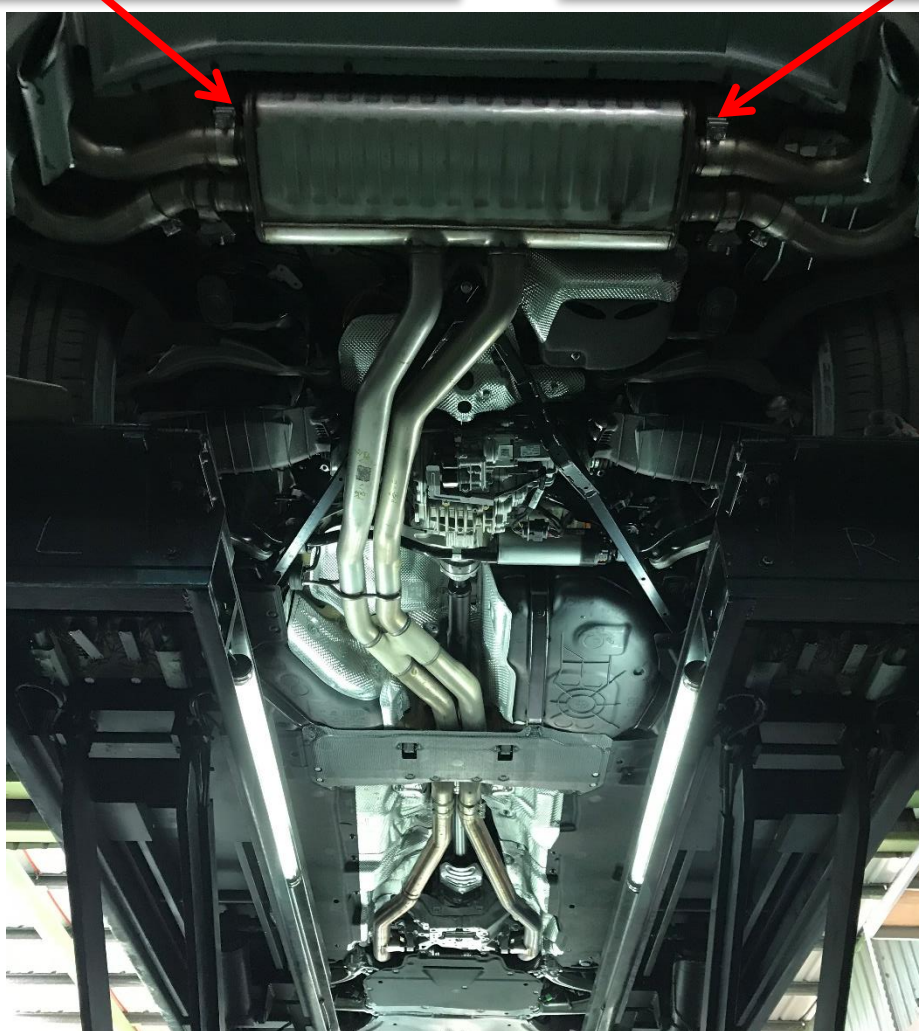


# (1) Remove the original exhaust pipe

## 1. Remove the lower guard

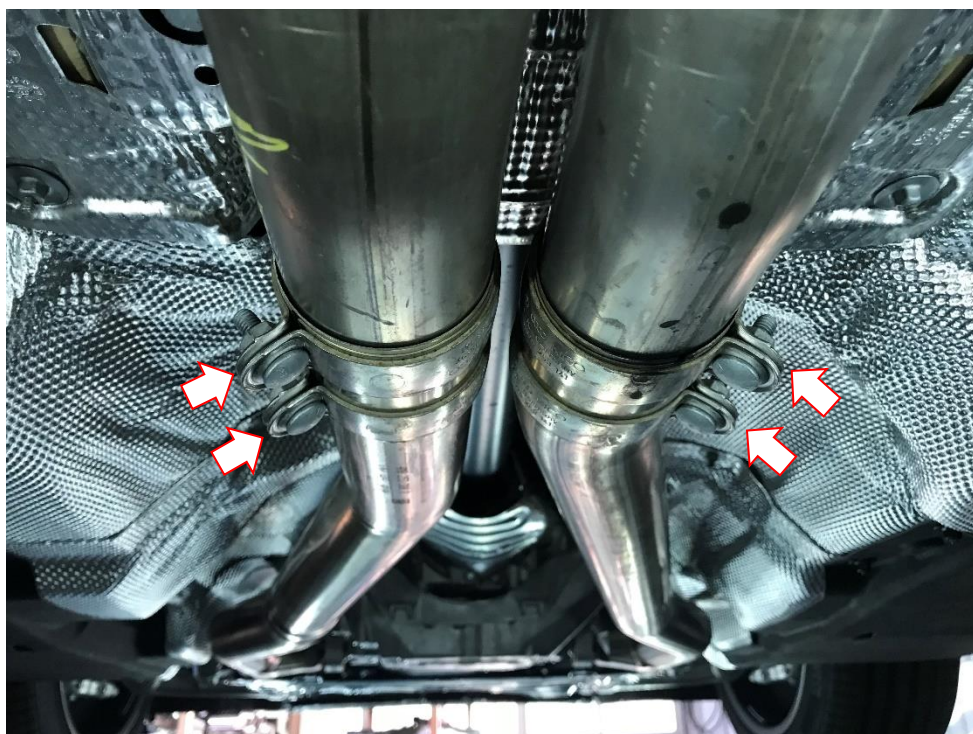
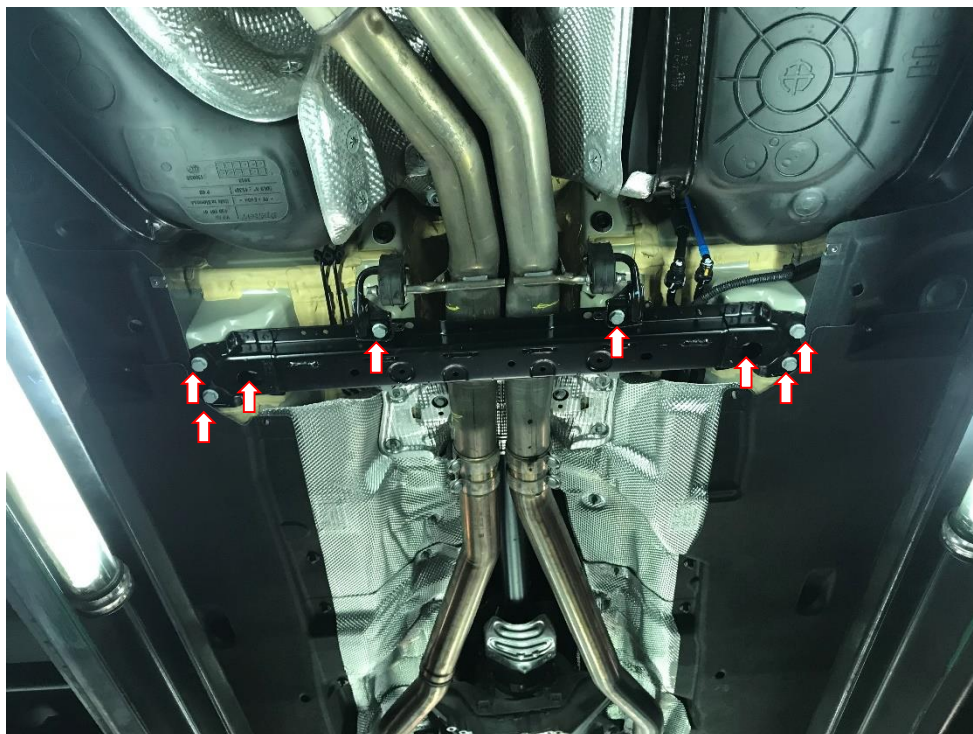


## 2. Remove the original exhaust valve motor plug



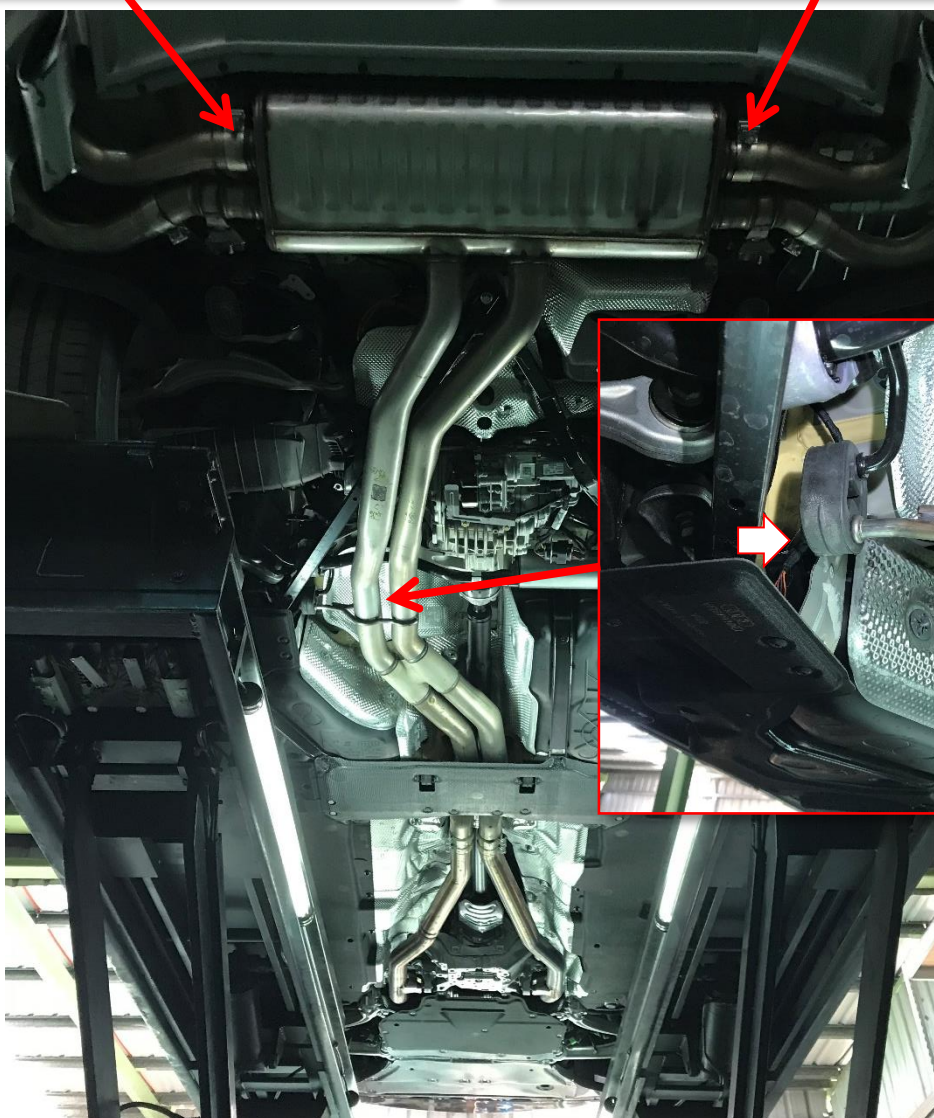
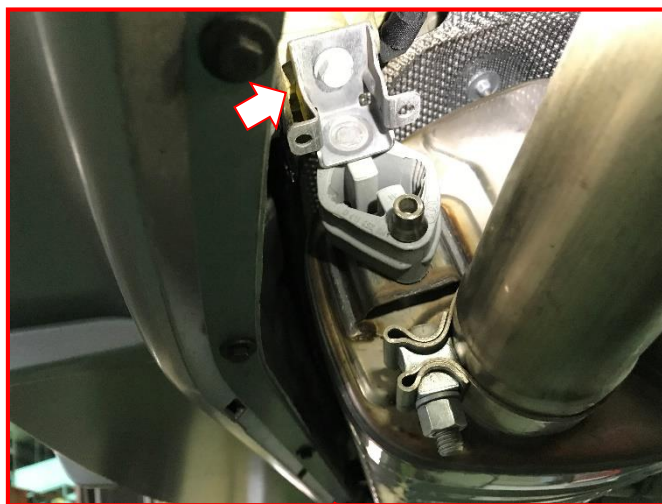
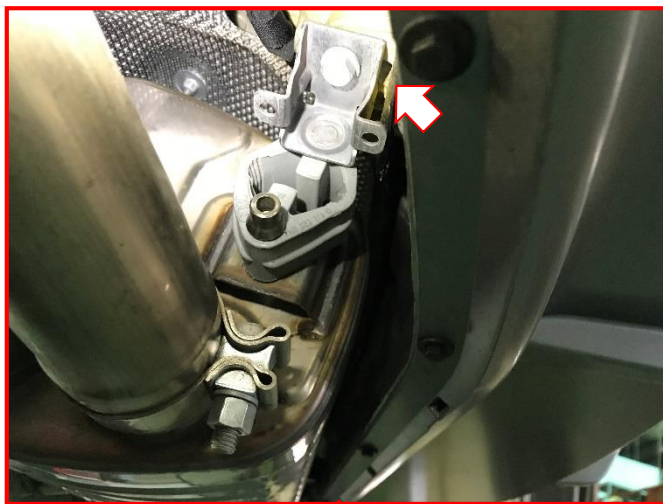


3. Remove the chassis lever, the hanger screw and the original exhaust pipe sleeve



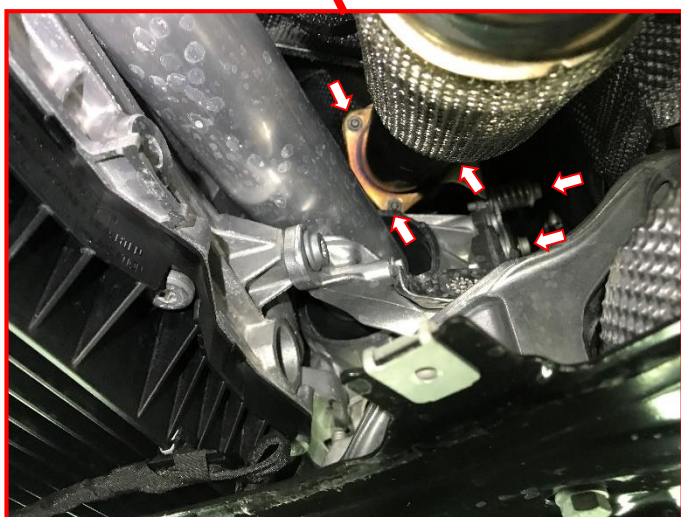
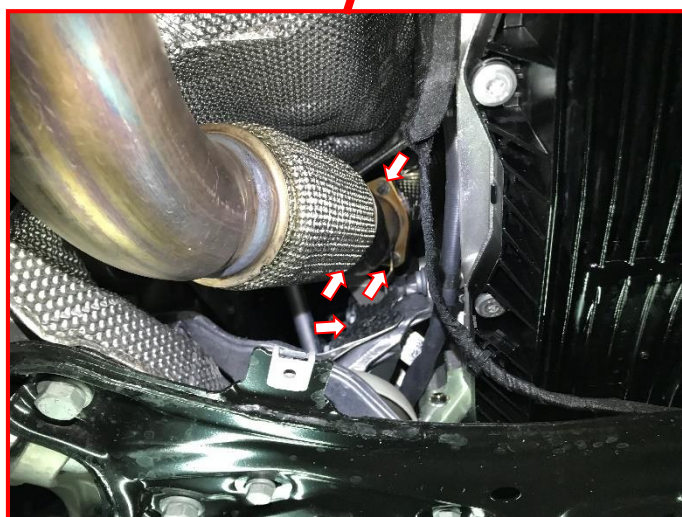
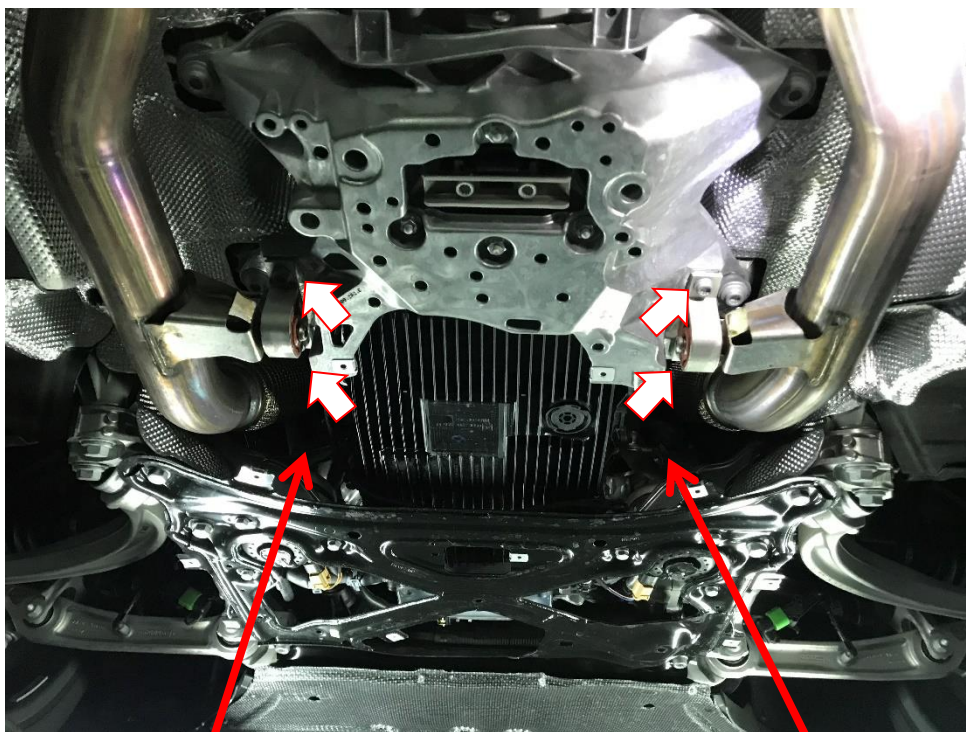


4. Remove the muffler lug screws and the middle lifting lugs, and remove the original tail section.





5. Remove the original front pipe head screw, and the lifting lug screw and remove the front pipe





6. Remove the air filter cover and screws to remove the air filter assembly.



7. Remove the rear oxygen sensor and the catalyst section iron ring to remove the exhaust pipe





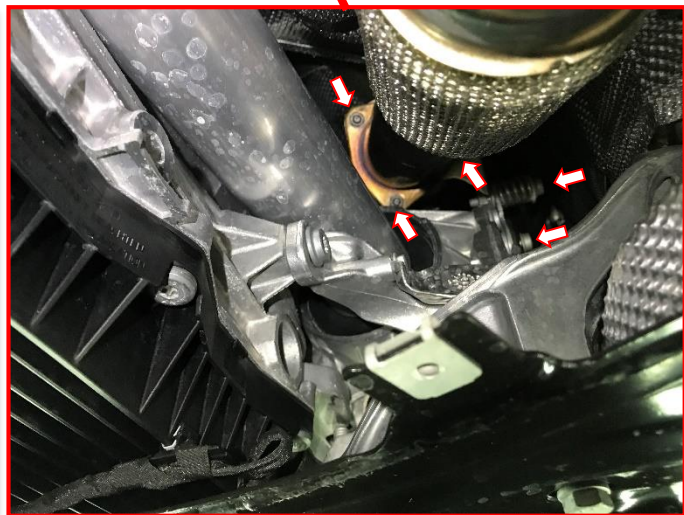
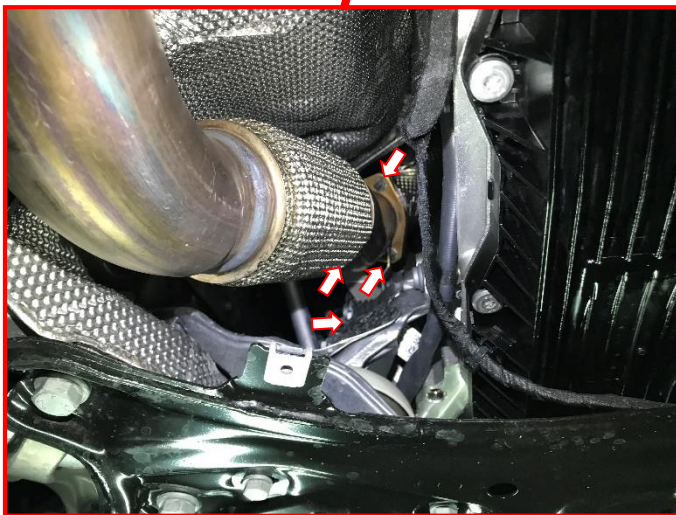
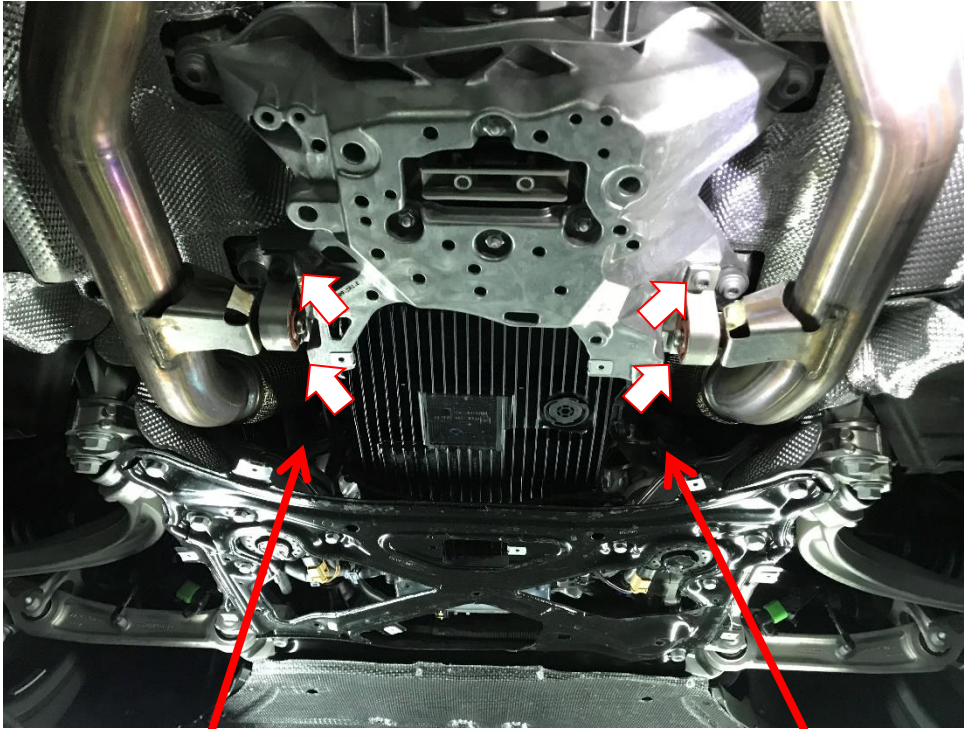
## (2) Install the iPE exhaust system

1. Install the iPE cat pipe, do not lock the iron head bundle ring first.



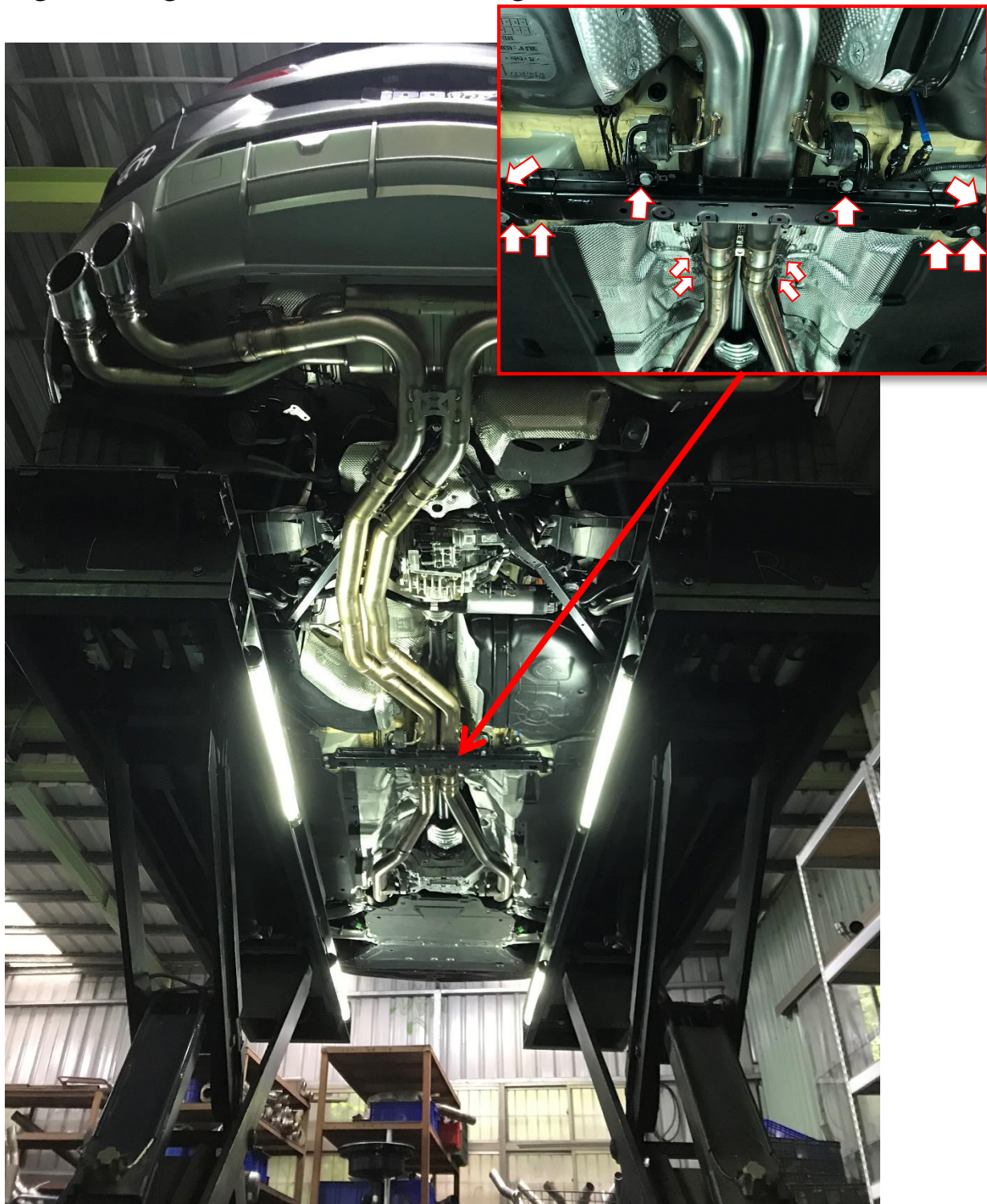
2. Replace the original front pipe head screw and the hanger seat screw

3. Lock the cat pipe iron head bundle ring and replace it with the oxygen sensor





4. Install the chassis lever and iPE middle section, and use the original ring cover without locking.

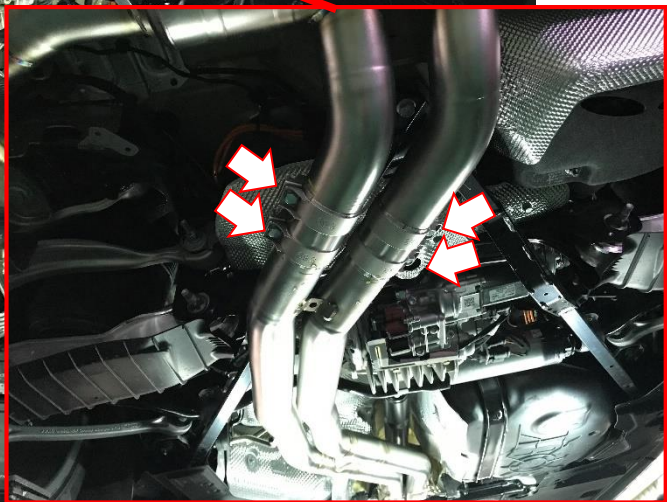
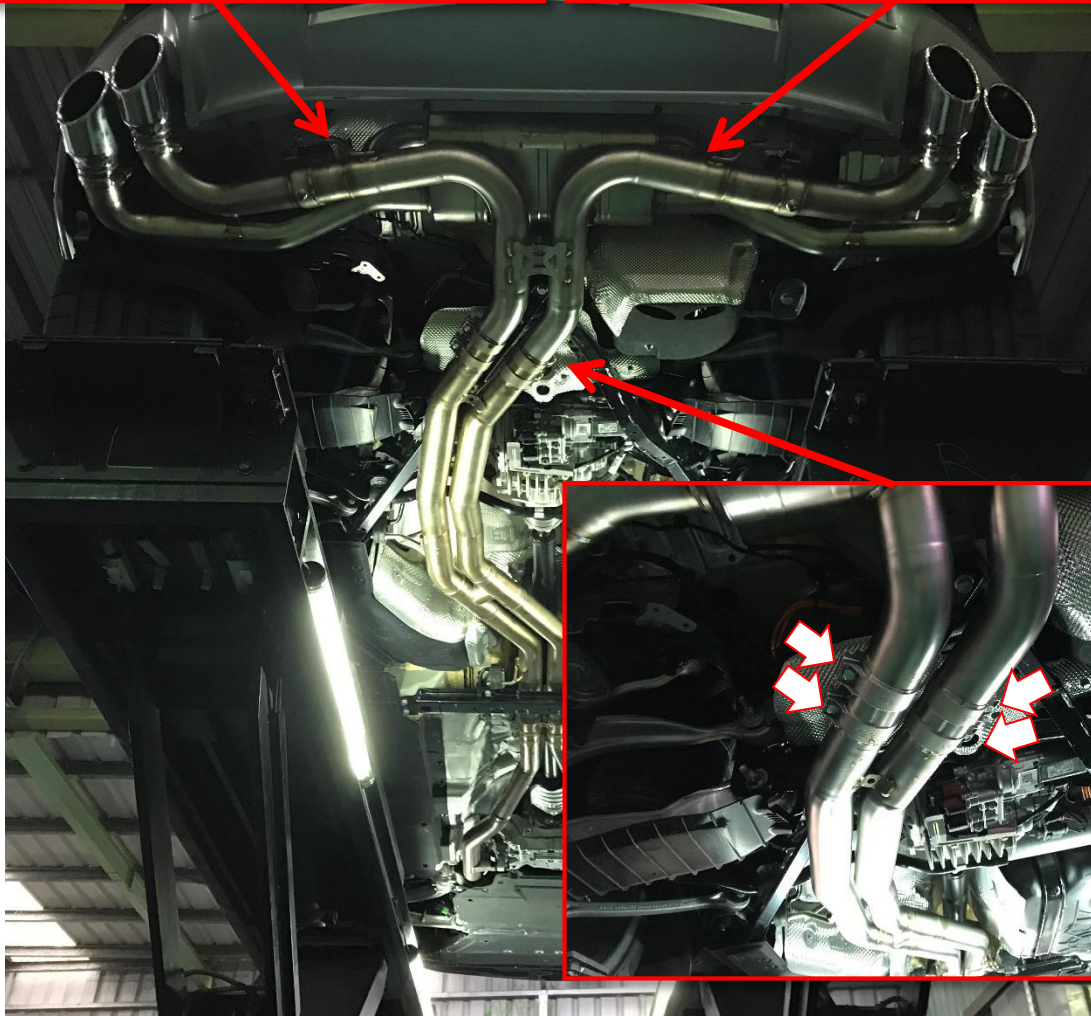
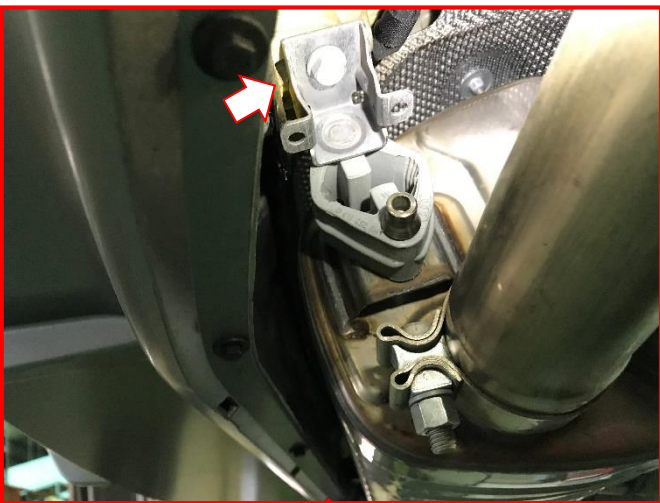
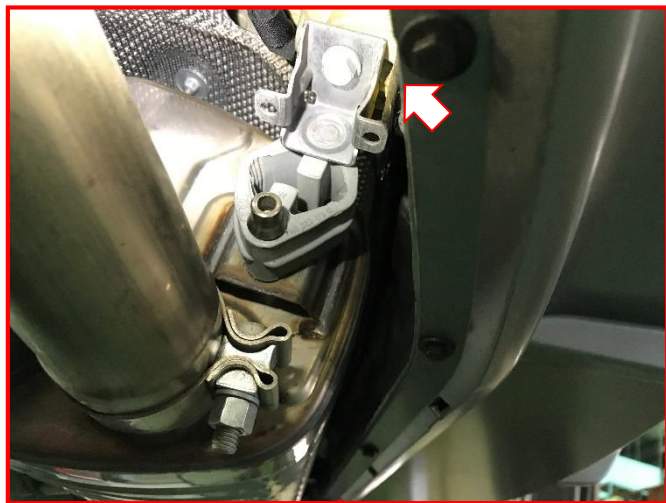




5. The original electronic motor is mounted on the iPE muffler, and the muffler lifting lug and sliding sleeve are replaced.
6. Confirm that the gap between the exhaust pipe and each chassis is at least 15mm, and the front pipe is backward from the front. Adjust the exhaust pipe to position and lock the collar, and finally install the tips, lower guard plate and air filter assembly



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## 7. Replace the original exhaust electronic motor plug



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Remark:

The valve will automatically open when the speed is about 4000rpm in **STRADA mode**.

Switch to **SPORT mode**, you must step on the throttle and the valve will be opened.

Switch to **CORSA mode**, the valve will automatically open without stepping on the throttle

